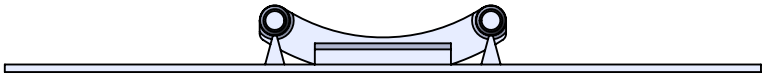

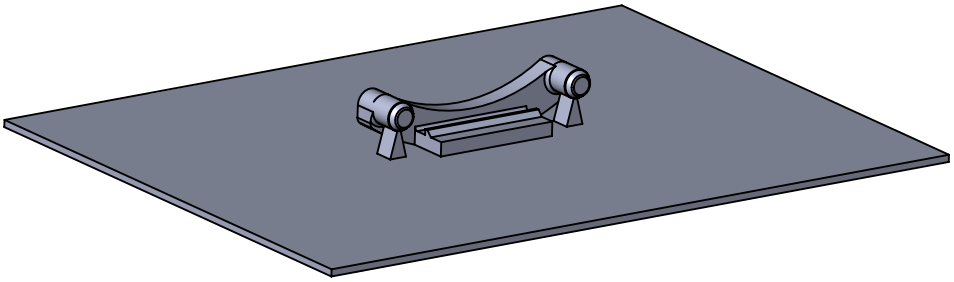

Print the Clip Lock in displayed orientation to ensure proper strength of the part.

Recommanded printer settings are:
Nozzle 0.4mm
Layer hight 0,15-0,2mm

Recommanded material:
PETG, ABS, PETG-CF, PC-CF

After printing, clip off the support triangles.

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